

# ***FLUORESCENT MULTILAYER DISC***

**PRESENTED BY**

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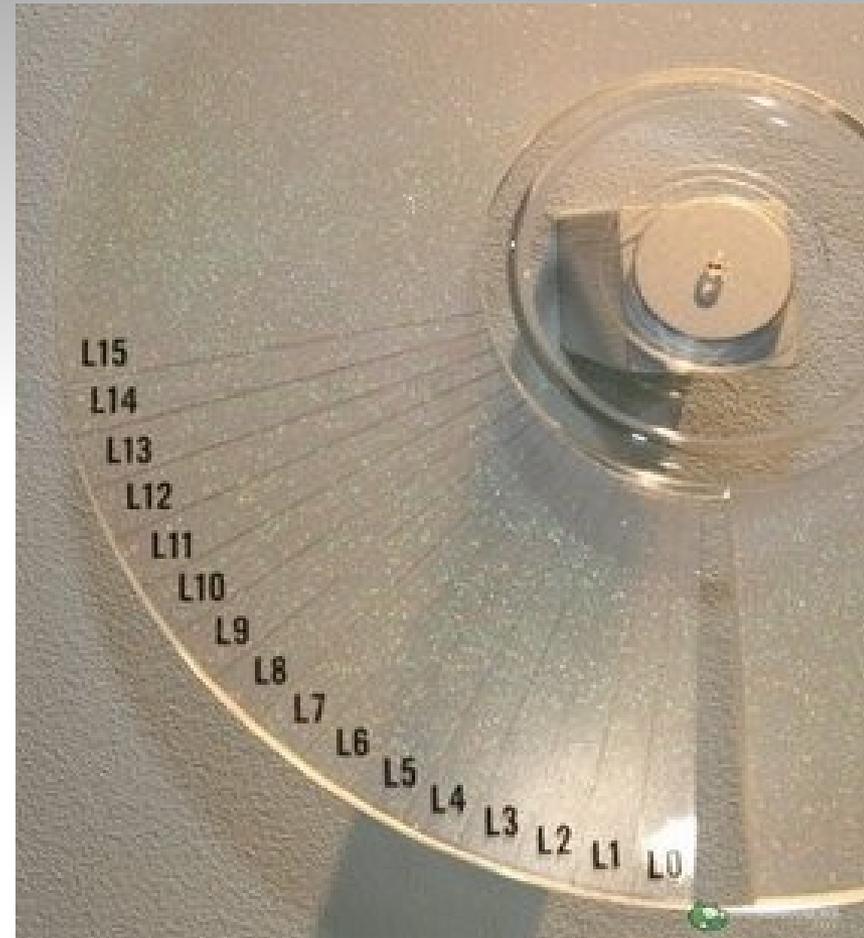
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# FLUORESCENT MULTILAYER DISC (FMD)

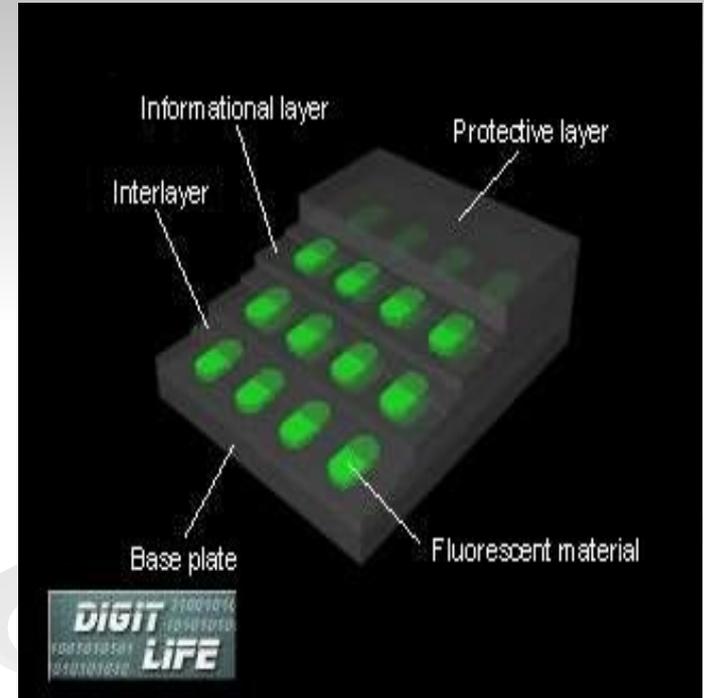
- Fluorescent Multi-Layer Discs (FMDs) are a new technology being developed by Constellation 3D Inc.
- Implement the concept of volumetric storage of information.
- FMD stores digital data in three dimensions.
- It is an optical data storage format similar in size and appearance to regular CD-ROMs and DVDs.
- FMD is a readable and re-writable disc.



- Max data transfer rates are approximately 1GB/sec.
- FMD is a transparent disc.
- It consists of multiple data layers.
- Data is recorded on multiple layers inside a disc.
- Capacity of each data layer is 4.7 GB.
- Each data layer consists of pits & groves.
- Pits are embedded with transparent fluorescent material.

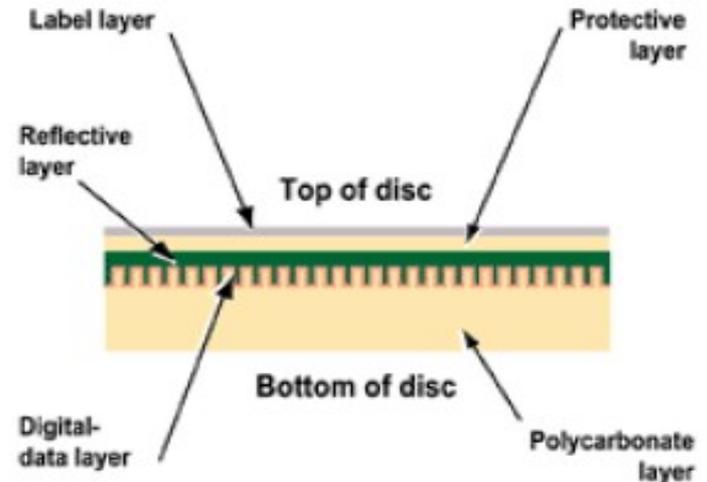
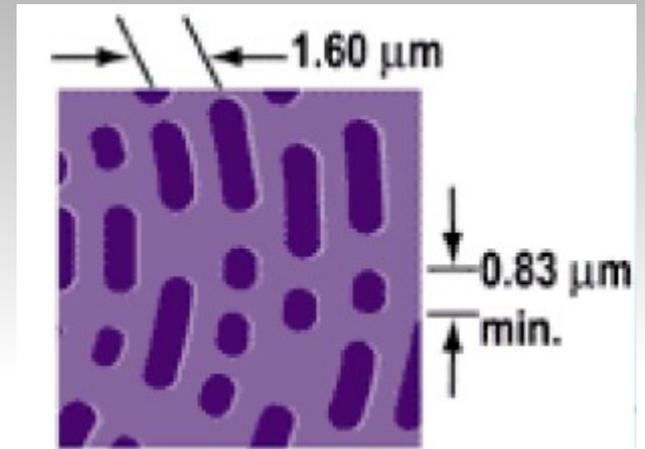


- Recording, reading & storing of data is accomplished by fluorescent material.
- Fluorescent material emit radiation when excited by an external light source.
- FMD can hold up to 20-140GB of data on 12-30 data layers, with total thickness under 2mm.



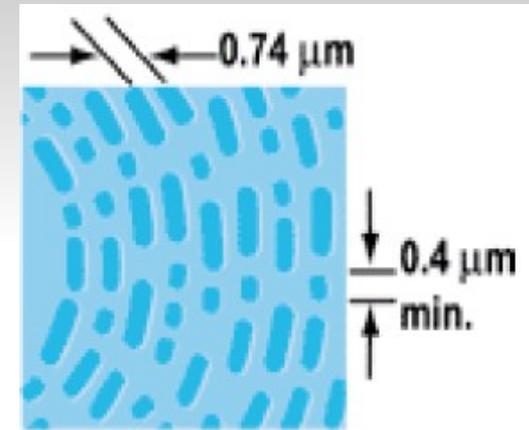
# OVERVIEW ON CD-ROM

- Single data layer
- Data layer - Reflective (Aluminum)
- Data bits stored in the form of physically molded pits.
- Smooth area surrounding pits are called lands.
- Red laser is used to read data.
- Storage capacity : 650MB.
- Data access speed range: 80 to 120ms
- Max data transfer rate: 5MB/sec.



# OVERVIEW ON DVD-ROM

- DVD consists of 2 data layers.
- Data layer - Reflective (Aluminum)
- Distance between recording tracks: less than half of CDs.
- Pit size is less than half of that of CD-ROMs.
- Red laser is used to read data.
- Require reduced laser wavelength to read small size pits.
- Storage capacity : 40GB



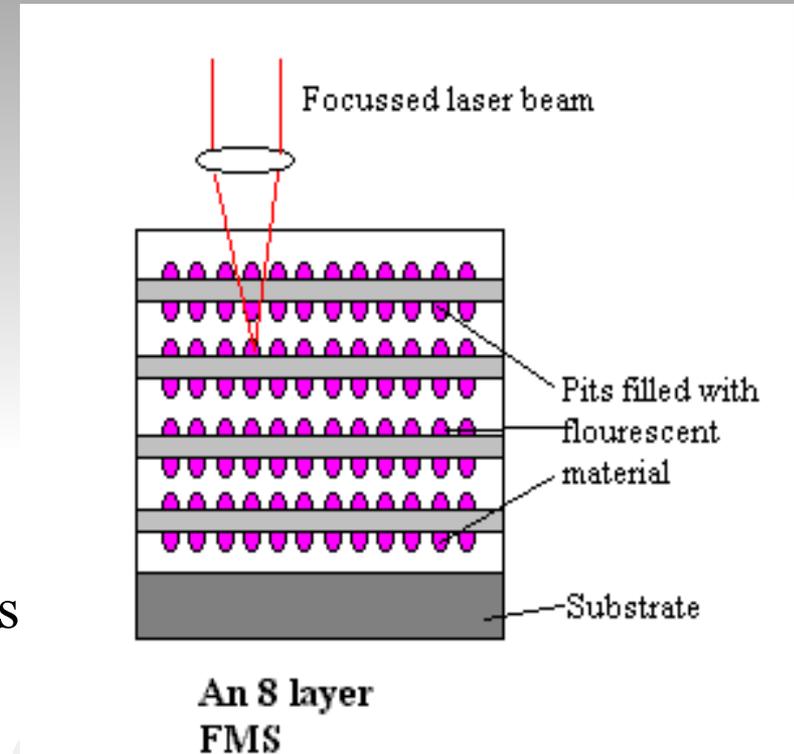
# TECHNOLOGICAL OVERVIEW OF FMD

- FMD is a transparent disc.
- No reflective layer like CD/DVD.
- Technology in CD:
  - Beam of laser hits on data layer
  - It reflects from aluminum data layer
  - Fixed with a detector-receiver

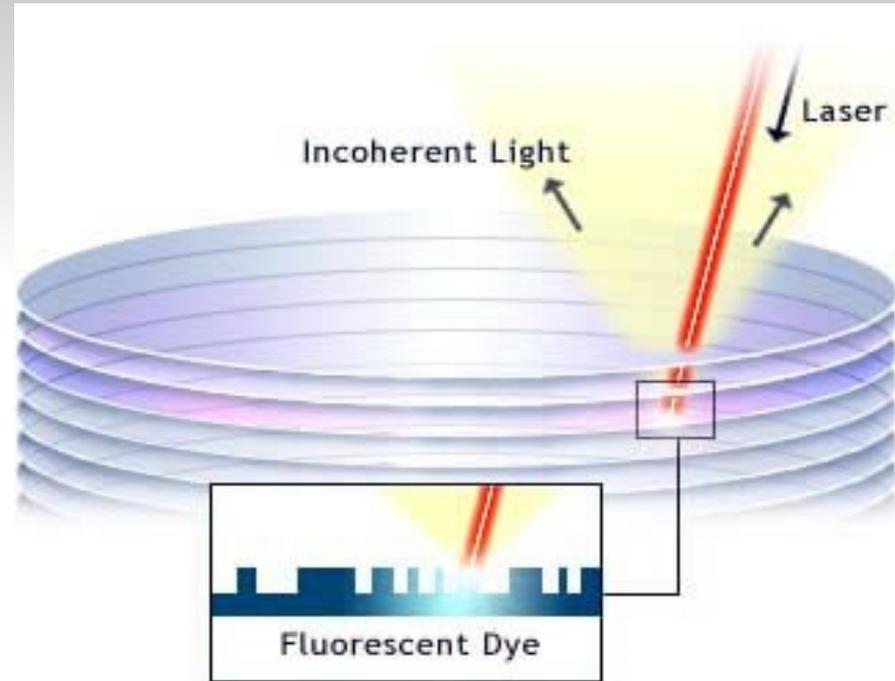


## ■ Technology in FMD:

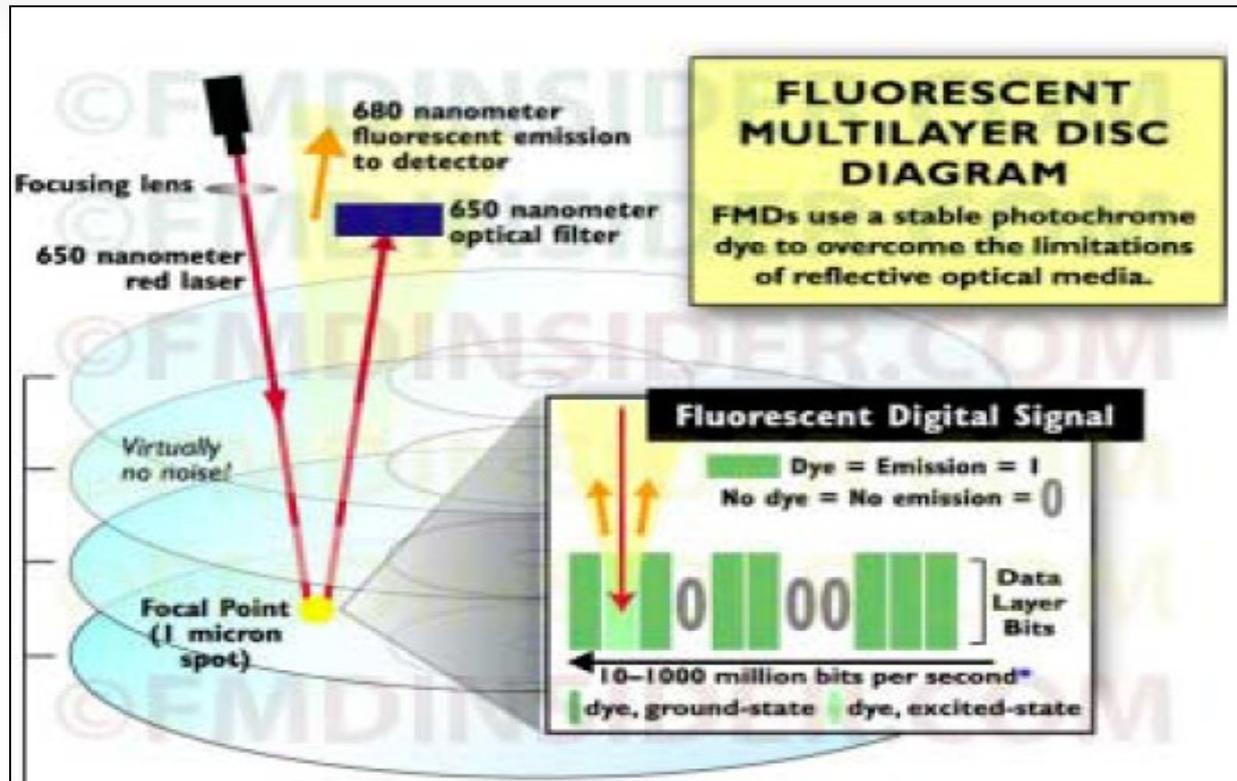
- No reflected laser beam.
- Principle of operation based on a phenomenon “**photochromism**”
  - An organic material called ‘*stable photochrome*’ is used as fluorescent material.
  - Photochrome initially doesn't possess fluorescent properties.
  - Photochrome when acted upon by laser beam starts photo chemical reactions & obtain the fluorescent properties.



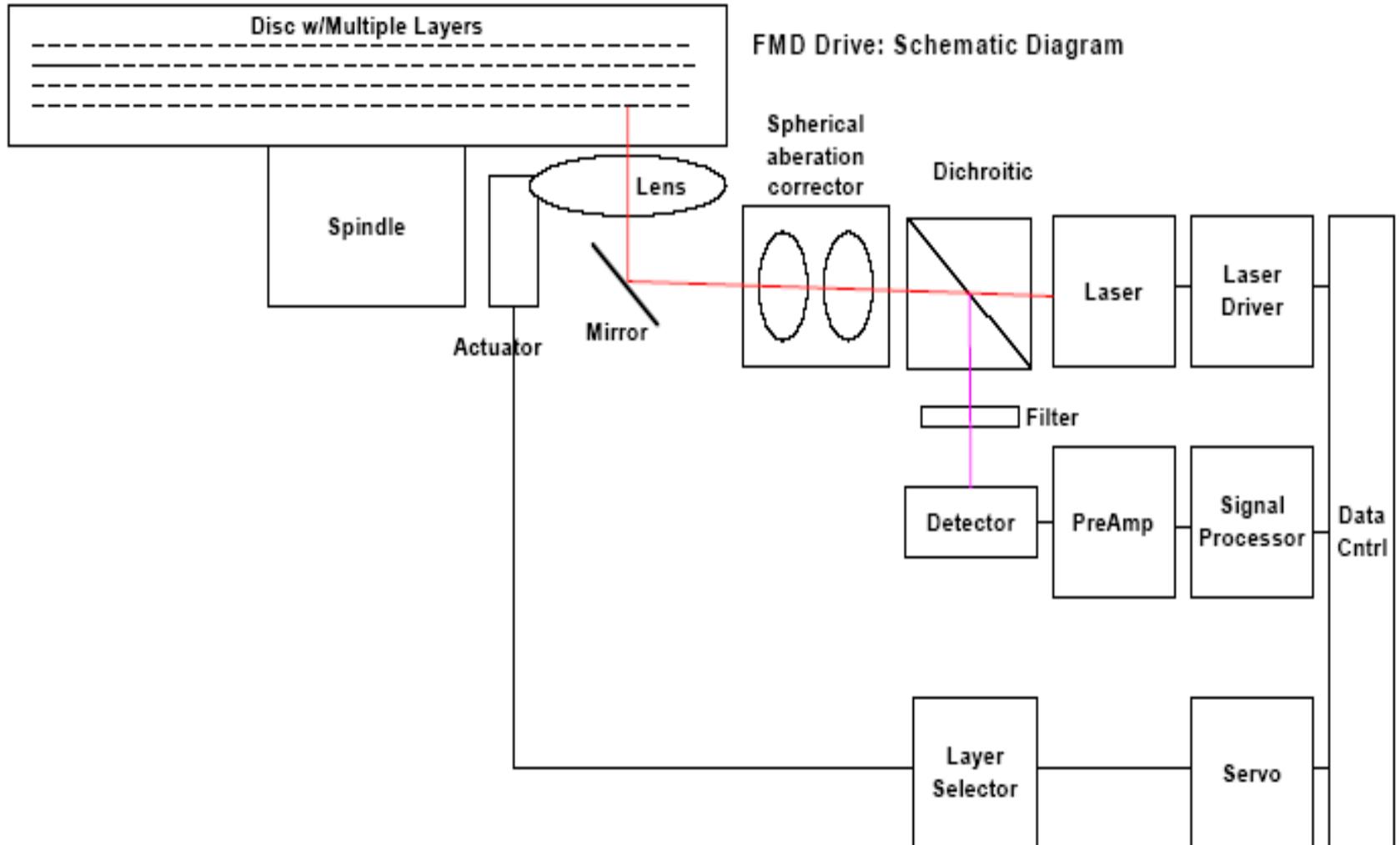
- Simulation of fluorescent material by laser to produce incoherent light.
- Emission of data stored incoherent light.
- Incoherent light passes through adjacent data layers without getting distorted.
- Filtration of emitted light before it reaches the drive's detector.
- Only the data-carrying fluorescent light passes after filtration.



- Filtration reduces the effect of stray light and interference.
- This fluorescence light is caught up by the photo receiver.
- And assigns a value “1”.

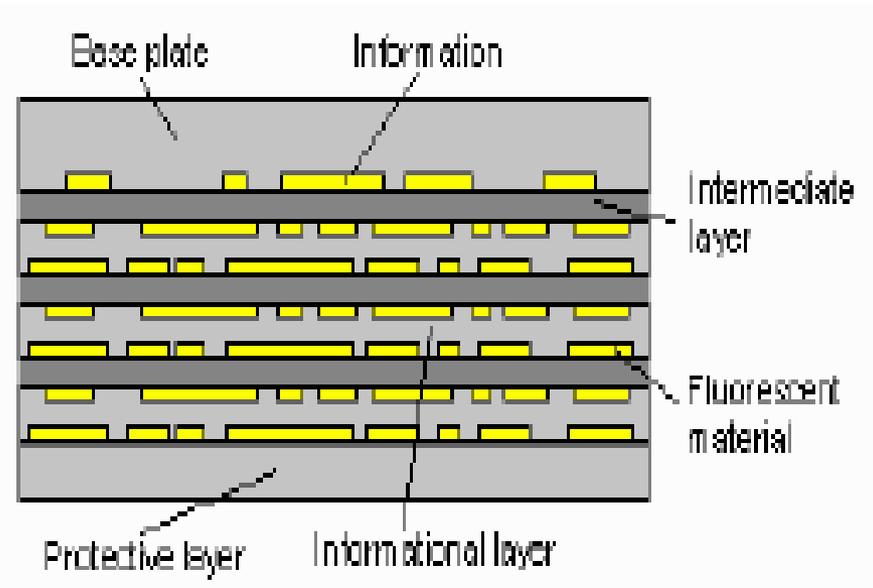


# FMD DISC DRIVE



# TECHNOLOGICAL PROCESS OF MANUFACTURE

- Two types of technological process for FMD manufacture.
  - Hot Stamping
  - Photo Polymerization
- Hot Stamping
  - Pressing of polycarbon sheets with two stamps at high temperature.
  - Formation of a layer with two information sides.



- Filling pits with fluorescent material.
- Pressing of informational layers when material gets hard.

## ■ Photo Polymerization

- For production of multiple disc by stacking of discs one after other.
- Manufacture of thin plastic film for informational layer.
- Plastic film is of 25-30 micron width.
- Film is stamped & then installed on external surface of a nickel matrix that carry negative copy of produced information layer.

- Pit formation: On rotation of matrix, photopolymer matter is evenly brought in space between stamp surface & plastic film.
- Film get detached from stamp surface when it gets hard
- The base plate now contain pits of definite geometry.
- When a layer with required position of pit is ready, they are filled with fluorescent material (covers whole informational side)
- Chemical processing & defect checking.
- Layers stuck to the base plate 0.6mm in width
- Finally covered with a protective layer

# FMD RECORDING

- Technology used: WORM (Write Once Read Many)
- A series of rewritable discs called FMD WORM
- Two rules to be followed while recording :
  - The write laser should be able to turn the fluorescence on or off.
  - Threshold power of laser for recording & less power for reading.



## ■ Recording principles in FMD

### ● Thermal:

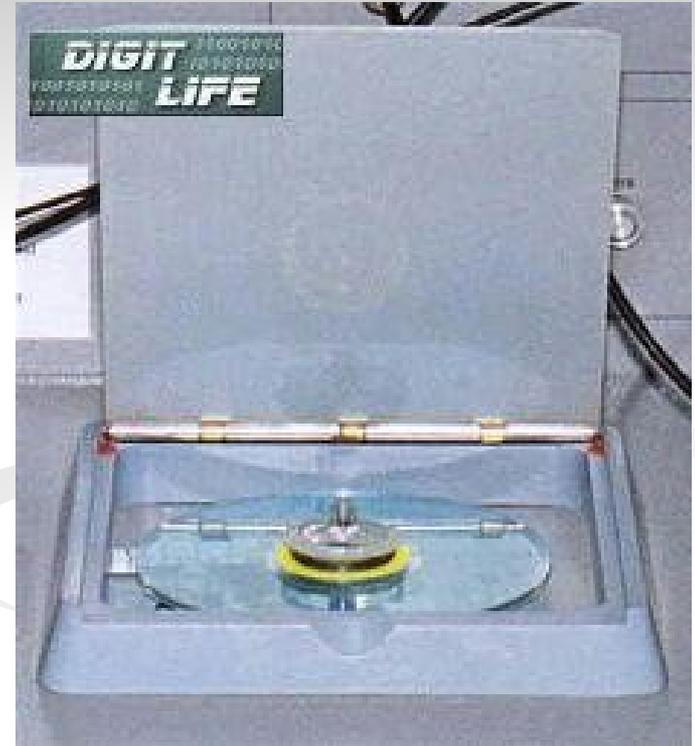
- Usage of materials that possesses fluorescent properties from beginning (logical one).
- When recording the segments, which are thermally acted upon with laser, the fluorescent properties are lost (logical zero)

### ● Chemical:

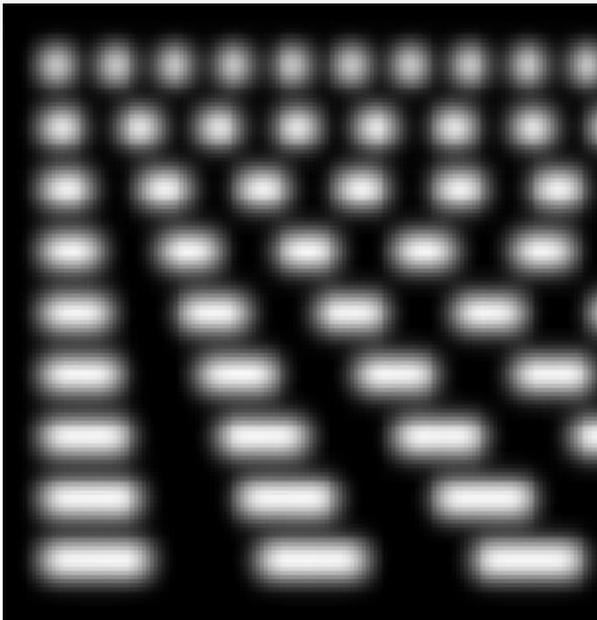
- Usage of a material that doesn't possess fluorescent properties from the beginning.
- When acting upon with a laser a photochemical reaction starts, and the material gets fluorescent properties.
- a low power laser is enough, or even a usual LED

# FMD READ DEVICE

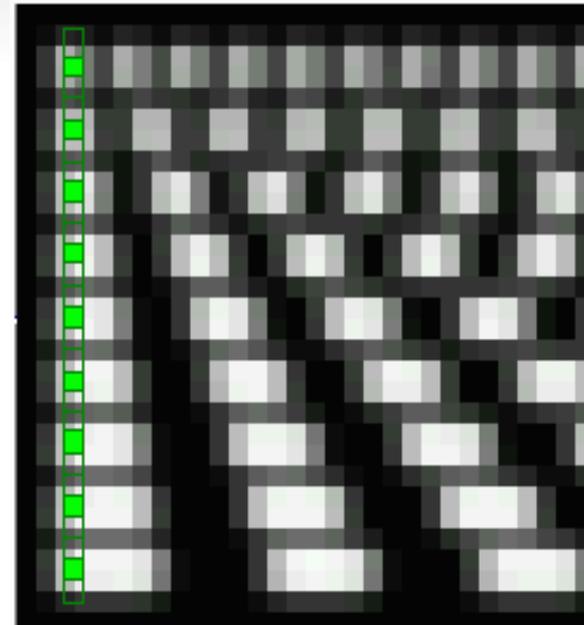
- Drives for FMD can easily understand CD/DVD.
- FMD drives are similar to CD/DVD.
- Three types of reading:
  - Successive reading
  - Successive-parallel reading
  - Parallel reading
- Parallel Reading
  - A sequence of bits is recorded not along a track but deep into layers.



- Reading process is carried out with the help of a photosensitive element (an array of CCD cameras)
- Device can read low-power fluorescence of several tens MHz.
- Reading speed reaches 1 gigabit/s
- Mechanical speed of the drive is 450 times lower than that of DVD.



**12x enlargement of FMD segment  
received with CCD cameras**



**Signals received from each element  
of CCD array**

# ADVANTAGES OF FMD

- Increased disc capacity
- Quick parallel access and retrieval of information
- Media tolerances & Usage flexibility
- Optically transparent and homogeneous multilayer system
- Emission of incoherent light eliminates interference.
- Compatible with present CD/DVD formats & ability to withstand more extreme conditions.
- Unique dye chemistry of FMD offers an extraordinary amount of security.
- Cost of production of FMD discs is relatively cheap.

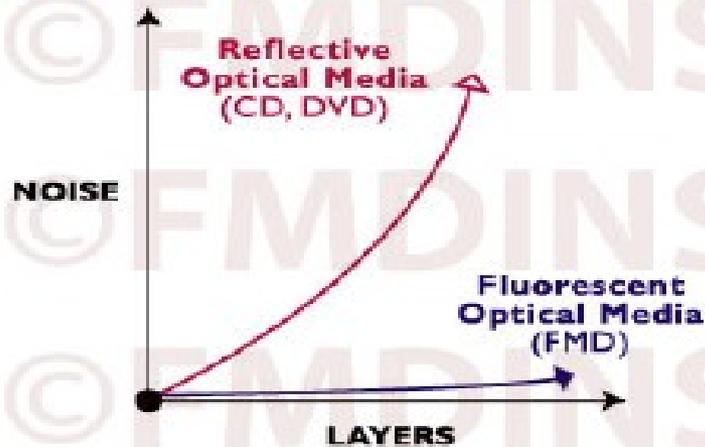
# COMPARISON OF CD,DVD,FMD

<b>Parameter</b>	<b>CD</b>	<b>DVD</b>	<b>FMD</b>
Disc diameter, mm	120	120	130
Capacity, GBytes	0.64	17.4	50.8
Number of layers	1	2 (each side)	12
Distance between layers, Micron	-	40	25/5
Total width of informational layers, Micron	0.11	2	275
Format	CD	DVD	Modified DVD
Distance between tracks, Micron	1.6	0.74	0.8
Optical system wavelength, NM	780	635-650	532

# PUSHING THE OPTICAL STORAGE ENVELOPE

CD, DVD, and FMD use the same form factor and red laser configuration, with radically different results.

**A SUPERIOR S/N RATIO -or- WHY FMD CAN GO WHERE NO OPTICAL MEDIA HAS GONE BEFORE**



REFLECTIVE PARADIGM  
FLUORESCENT PARADIGM

1000MB = 1 gigabyte [GB]  
1000GB = 1 terabyte [TB]

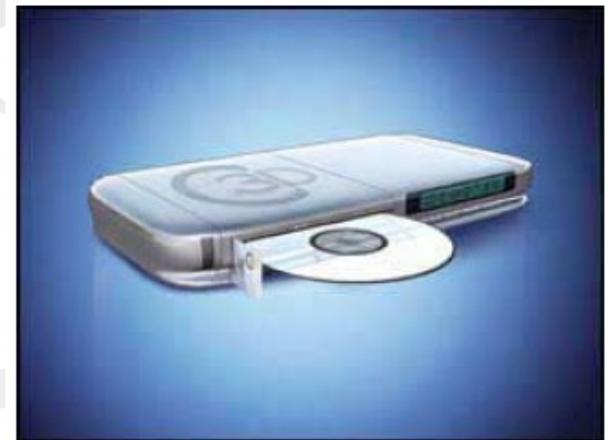
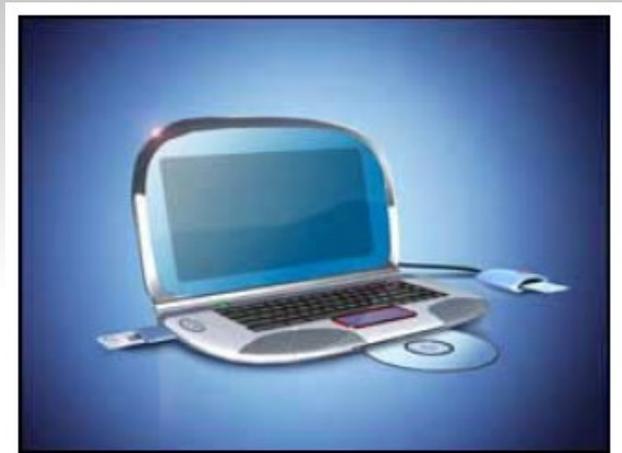
**FMD INCREASES VOLUME**

**DVD INCREASES PIT DENSITY**



# APPLICATIONS

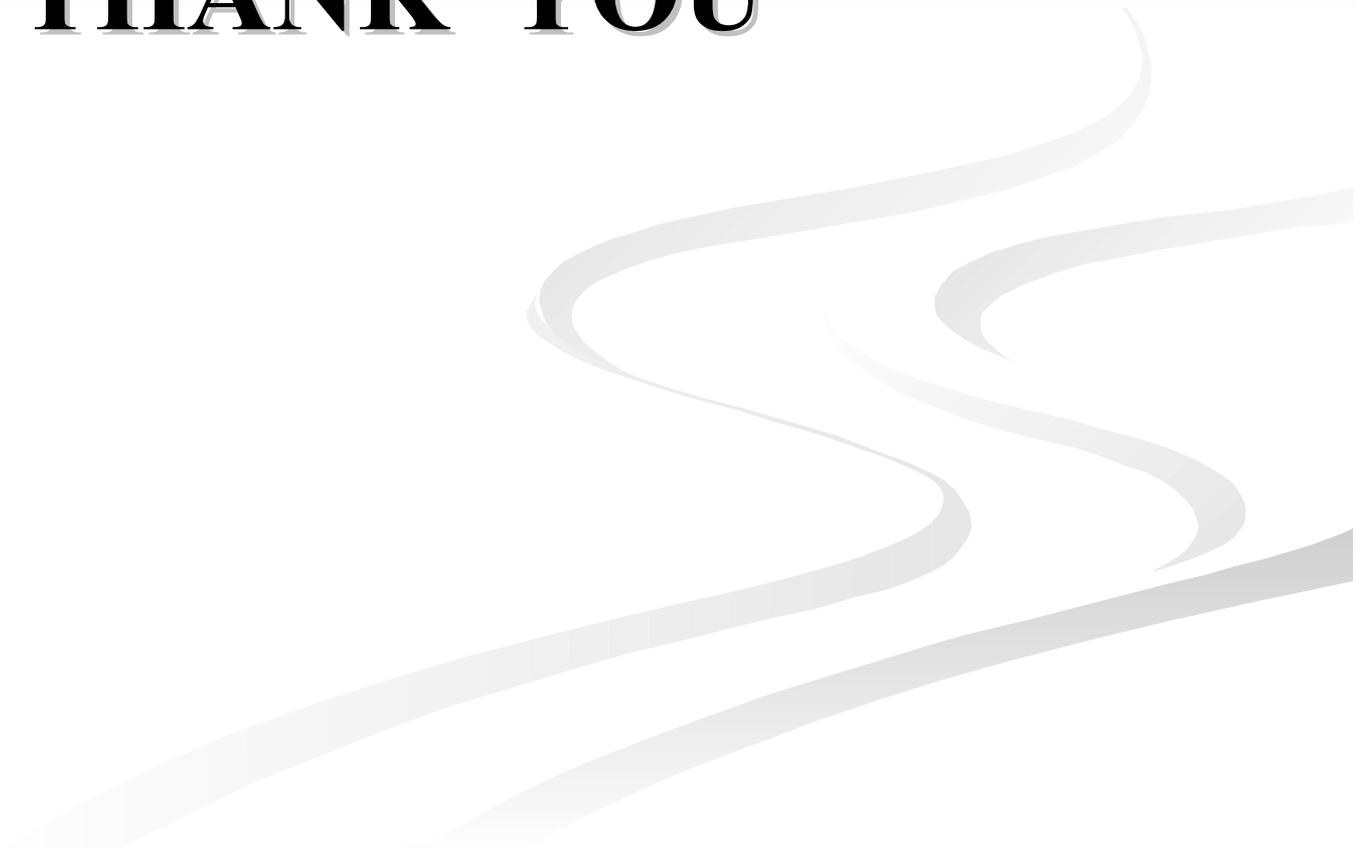
- Storage of a very high detailed archive of maps.
- Ability to store a large amount of files in uncompressed format.
- Ability to store the whole of a series of TV programme (eg, 20 episodes, each an hour long).
- Digital cinema film, HDTV players.
- Internet content streaming and data backup storage.



# CONCLUSION

- Man's need for additional storage space is increasing .
- The FMD Digital Cinema disc has the potential to provide a secure, removable, single disc distribution method.
- The FMD can provide us with a staggering 140 GB of storage space seems to be an enticing solution for the storage - hungry masses.

**THANK YOU**



**QUESTIONS ?**

